

# VINNAPAS® C 501



# **Polyvinyl Acetate & Copolymers**

VINNAPAS® C 501 is a solid, colorless to pale yellowish copolymer of vinyl acetate and crotonic acid.

## **Properties**

#### Technical data

#### **Specification**

Property	Condition	Value	Method
Acid number	-	6.0 - 9.0 mg KOH/g	specific method
Viscosity in 10 % ethyl acetate	20.0 °C	7.5 - 9.5 mPa·s	ASTM D 445 - 06

#### **General Characteristics**

Property	Condition	Value	Method
Bulk density	-	550 - 800 kg/m³	DIN 53466
Supply form	-	solid, colorless to pale yellowish flakes	-
Density of the polymer	-	approx. 1.18 g/cm <sup>3</sup>	DIN EN ISO 1183 /1-3
K-value	-	48.0 - 52.0	DIN 53726
Softening point	-	approx. 146 °C	ASTM D 3104
Molecular weight (Mw)	-	approx. 135000 g/mol	SEC, PS-Standard
Glass transition temperature	-	approx. 43.0 °C	DSC (DIN 53765 / ISO 11357-5)
Content Volatiles	-	< 0.5 %	specific method

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be downloaded via WACKER web site http://www.wacker.com.

## **Applications**

- Composites & Molding
- Resin Modification
- Resin Modification

### **Application details**

Typical applications for VINNAPAS® C 501:

• fiber reinforced plastics

**Processing** - Product data

Melt viscosity, 100% Polymer

Bohlin high temperature viscosimeter

100 °C ~ 8800 Pa·s

120 °C ~ 6000 Pa·s

140 °C ~ 3000 Pa·s

160 °C ~ 1200 Pa·s

Solid content Viscosity Brookfield RVT,

in styrene 20 RPM, 23°C (PML 002)

20 % 180 mPa·s

30 % 1000 mPa·s

40 % 6500 mPa·

#### Packaging and storage

#### **Packaging**

VINNAPAS® C 501 is supplied in 25 kg Paper Bags. 500 kg Big Bag is available on request.

#### Storage

To prevent caking VINNAPAS® C 501 should not be stored at temperatures above 20°C. Storage conditions must be dry; material must be protected from direct sun exposure.

Under these conditions the product has a shelf life of at least 12 months starting from the date of receipt.

#### Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. These are available on request from WACKER sales offices or may be downloaded from the WACKER Web site www.wacker.com/vinnapas.

#### QR Code VINNAPAS® C 501



### For technical, quality or product safety questions, please contact:

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